

ADVANCENE™ EM-6308-UV

High Density Polyethylene Resin

Overview :

ADVANCENE™ EM-6308-UV High Density Polyethylene (HDPE) Resin is a narrow molecular weight distribution high density homopolymer designed to offer excellent stiffness, low warpage, good/ acceptable toughness, and good moldability. This resin is ideally suited for injection molded crates, cases, trays; tote bins, and other objects requiring high rigidity.

Main Characteristics :

- Excellent stiffness/modulus.
- Excellent warp resistance.
- Molded parts have high gloss, low odor.
- For injection molded crates, cases, totes, and other parts needing high modulus.

Physical	Nominal Value (SI)	Test Method
Density	0.963 g/cm ³	ASTM D792
Melt Index		
(190°C/2.16 kg)	8.3 g/10min	ASTM D1238, ISO 1133
(190°C/21.6 kg)	180 g/10min	
Environmental Stress-Cracking Resistance		
50°C, 100% Igepal, F50	2 hr	ASTM D1693 ¹
Mechanical	Nominal Value (SI)	Test Method
Tensile Strength		
Yield	31.0 MPa	ASTM D638 ¹ , ISO 527
Break	17.9 MPa	
Tensile Elongation		
Yield	6.0 %	ASTM D638 ¹ , ISO 527
Break	350 %	
Flexural Modulus – 2% Secant	1410 MPa	ASTM D790B ¹ , ISO 178
Impact	Nominal Value (SI)	Test Method
Tensile Impact Strength	168 KJ/m ²	ASTM D1822 ^{1,2} , ISO 8256
Hardness	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	61	ASTM D2240 ¹ , ISO/IEC 17025:1999
Thermal	Nominal Value (SI)	Test Method
Deflection Temperature under load		
66 psi (0.45 MPa), Unannealed	84 °C	ASTM D648 ¹ , ISO 75
Brittleness Temperature	<-76°C	ASTM D746 ¹ , ISO-974 (E)
Vicat Softening Temperature	131 °C	ASTM D1525, ISO 306
Melting Temperature (DSC)	133 °C	ASTM D3418, ISO 3146
Peak Crystallization Temperature (DSC)	120 °C	ASTM D3418, ISO 3146

Extrusion	Nominal Value (SI)	Test Method
Melt Temperature	260 °C	

Notes :

1 Molded and tested in accordance with ASTM D4976

2 Type S

AVAILABILITY :

This product is supplied in 25 kg bags in secured pallets of 60 bags (1.500 MT net). It is also supplied in jumbo bags of 1000 kg capacity.

STORAGE :

The product should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product. More information on storage can be found in Safety Information Sheet for this product.

SAFETY :

The product is not classified as a hazardous mixture. Dust and fines from the product carry a risk of dust explosion. All equipment should be properly earthed. Inhalation of dust should be avoided as it may cause irritation of the respiratory system. Small amounts of fumes are generated during processing of the product. Proper ventilation is therefore required. A Safety Information Sheet is available on request. Please contact your ETHYDCO representative for more details on various aspects of safety, recovery and disposal of the product.

RECYCLING :

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

RELATED DOCUMENTS :

Most datasheets and statements are available on ETHYDCO website www.ethydco-eg.com. If more information is required, please contact a ETHYDCO representative for information.

DISCLAIMER :

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

ETHYDCO makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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